



Renewable Lubricants, Inc.

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Bio-Fleet™ Hydraulic Fluid
(ISO 22, 32, 46, 68)

STABILIZED™
by Renewable Lubricants

"Biobased Lubricants that Perform Like Synthetics"

Bio-Fleet™ Hydraulic Fluids are ultimately biodegradable¹ vegetable based formulas that meets and exceeds Vickers M-2950-S, Vickers 1-286-5, U.S. Steel 126, and U.S. Steel 127. These patented biobased hydraulic fluids are formulated to perform in fleet, marine, and industrial hydraulic systems that require Anti-Wear (AW), anti-rust, anti-oxidation, anti-foam, and demulsibility properties. An environmentally friendly, zinc-free additive system has also been developed that meets or exceeds high pressure pump requirements. The anti-wear performance meets the requirements for Vickers 35VQ-25 and V-104C (ASTM D-2882) vane pump stand tests, and exceeds DIN 51524 Part 2 load stage 10 that is recommended for piston and gear pumps.

Bio-Fleet™ Hydraulic Fluids are the perfect **economical** choice for hydraulic equipment operating outside, where unpredictable higher moisture and dusty environments are more prominent and the equipment require more frequent oil change intervals. They are highly inhibited against moisture and rusting in both fresh and sea water, passed both A and B Sequences of the ASTM D-665 Turbine Oil Rust Test, and they provide excellent water separation as shown in ASTM D-1401 Demulsibility Test.

Incorporating the super high viscosity index (VI) of the Stabilized* High Oleic Base Stocks (HOBS) into the formula, increases the VI past synthetic levels (Energy Conserving Formulas). In addition, this super high VI naturally improves the thermal and mechanical shear stability of the formula and provides additional fluid protection under higher loads and pressures. The HOBS's extremely low volatility increases the flash and fire safety features in the formula. These biobased fluids are designed to provide seal conditioning for longer seal life and to reduce oil leakage from the system.

Bio-Fleet™ Hydraulic Fluids should be used in hydraulic applications where low toxicity and BIODEGRADABILITY properties are required. Bio-Fleet™ Hydraulic Fluids are ENVIRONMENTALLY RESPONSIBLE lubricants that are formulated from renewable agricultural plant resources. We believe Earth's environmental future rests in the use of renewable materials.

STABILIZED by Renewable Lubricants™* is RLI's trademark on their proprietary and patented anti-oxidant, anti-wear, and cold flow technology. High Oleic Base Stock (HOBS) are agricultural vegetable oils. This Stabilized technology allows the HOBS to perform as a high performance formula in high and low temperature applications, reducing oil thickening and deposits.

¹ Ultimate Biodegradation (Pw1) within 28 days in ASTM D-5864 Aerobic Aquatic Biodegradation of Lubricants

Patented Product: US Patent 6,383,992, US Patent 6,534,454 with additional Pending and Foreign Patents

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Availability F.O.B. :Hartville, Ohio, USA

5 Gallon Pails
80824

Drums
80826

Bulk

Bio-Fleet™ Hydraulic Fluids ISO 22, 32, 46, 68

TYPICAL SPECIFICATIONS	METHOD	ISO 22	ISO 32	ISO 46	ISO 68	Spec. Requirements
Specific Gravity @ 15.6°C	ASTM D-287	0.88	0.88	0.88	0.88	Report
Viscosity @ 40°C	ASTM D-445	22.3	30.5	43.1	62.8	Note 1
Viscosity @ 100°C	ASTM D-445	5.27	6.7	8.8	11.9	Note 1
Viscosity @ -25°C, Brookfield	ASTM D-2983	1,000 cP	1,400 cP	3,400 cP	4,700 cP	Note 1
Viscosity Index	ASTM D-2270	182	186	190	189	90 (min)
Pour Point	ASTM D-97	-38°C	-35°C	-33°C	-30°C	Note 1
Flash Point (COC)	ASTM D-92	205°C	232°C	240°C	248°C	198°C (min)
Fire Point (COC)	ASTM D-92	230°C	255°C	264°C	270°C	218°C (min)
Foam Sequence I, II, III (10 min)	ASTM D-892	0 Foam	0 Foam	0 Foam	0 Foam	0 Foam
Rust Prevention	ASTM D-665					
Distilled Water		Pass	Pass	Pass	Pass	Pass
Syn. Sea Water		Pass	Pass	Pass	Pass	Pass
Copper Corrosion Strip 3hr @ 100°C	ASTM D-130	1A	1A	1A	1A	DIN 51524 2(max)
Dielectric Strength, KV (Avg)	ASTM D-877	46	40	40	40	>35
Rotary Bomb Oxidation, (minutes)	ASTM D-2272	270	272	270	260	USS 120 (min)
Neutralization Number mg KOH/g	ASTM D-974	0.5	0.5	0.5	0.5	1.5 (max)
Swell of Synthetic NBR-L Rubber, % (Avg.)	DIN 53538, Part 1	8.0	6.0	5.0	5.0	0 to 12
Volume Change (%)		8.0	6.0	5.0	5.0	0 to 12
Shore A Hardness Change (%)		-5	-4	-4	-4	0 to -7
Demulsibility, ML Oil/Water/Emulsion	ASTM D-1401	40/40/0 <10 minutes	40/ 40/0 <10 minutes	40/ 40/0 <10 minute	40/ 40/0 <10 minute	40/37/3 (max) (30 minutes)
4-Ball Wear, 1h, 167°F, 1200 RPM, 40 kg	ASTM D-4172	0.42	0.40	0.40	0.40	USS 127 0.5 (max)
FZG Test	DIN 51354	11	11	11	11	US.Steel 10 (min)
<u>Biodegradation Classification</u>	ASTM D-5864	Ultimate PW1	Ultimate PW1	Ultimate PW1	Ultimate PW1	Ultimate PW1
<u>Environmentally Friendly</u>	ISO 15380	yes	yes	yes	yes	
<u>USDA Biobased Tested</u>	New Carbon	yes	yes	yes	yes	meets/exceeds over 50%
<i>Note 1 Viscosity Sufficient for Application</i>						
<i>Note 2 Not Required</i>						
RLI Product Item #		8081	8082	8083	8084	